

Date: Wednesday, 10/11/2006 11:11:26 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: MOUNTING BRACKET
<b>Job Number</b>	: 28915		
<b>Estimate Number</b>	: 10604		
<b>P.O. Number</b>	: <i>N/A</i>	<b>Part Number</b>	: D2581
<b>This Issue</b>	: 10/11/2006	<b>S.O. No.</b>	: <i>N/A</i>
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D2581 REV A1
<b>First Issue</b>	: <i>N/A</i>	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 27587	<b>Drawing Revision</b>	: A1
		<b>Material</b>	: <i>N/A</i>
<b>Written By</b>	: <i>[Signature]</i>	<b>Due Date</b>	: 10/20/2006
<b>Checked &amp; Approved By</b>	: <i>[Signature]</i>	<b>Qty:</b>	52
<b>Comment</b>	: Est. D 01.07.17 Added info to step 2 SM	<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M304S11GA	304/316 .125 Sheet
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**Comment:** Qty.: 0.0196 sf(s)/Unit Total: 1.0210 sf(s)

304/316 .125 Sheet

(M304S0125)

Batch: *M101463**M/ 06 10 16*

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D2581

Dwg Rev: *A1*Prog Rev: *A1**M/ 06 10 17**(52)*

2-Deburr if necessary

*mf**06/10/24**(52)*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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*M/ 06 10 17**(52)***Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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*06-10-19 (52) counted.***Comment:** SECOND CHECK

5.0	BRAKE NC	NC BRAKE
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**Comment:** NC BRAKE



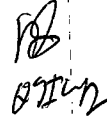

Form as per Dwg D2581 using CNC Brake

*ES**06/10/31**PSD 50*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/10/31  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06/10/31	5	2 were out of tolerance		Scrap destroy	SB 06/10/31	 06/10/31	 06/10/31	 06/10/31

NOTE: Date & initial all entries

Date: Wednesday, 10/11/2006 11:11:26 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 28915

Part Number: D2581

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*Job 10.31 (30)*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: U.S.

*Job 10.31 (50)*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(50)

Comment: FINAL INSPECTION/W/O RELEASE

*SD 10/10/31*

Job Completion



*CU 06/10/31*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

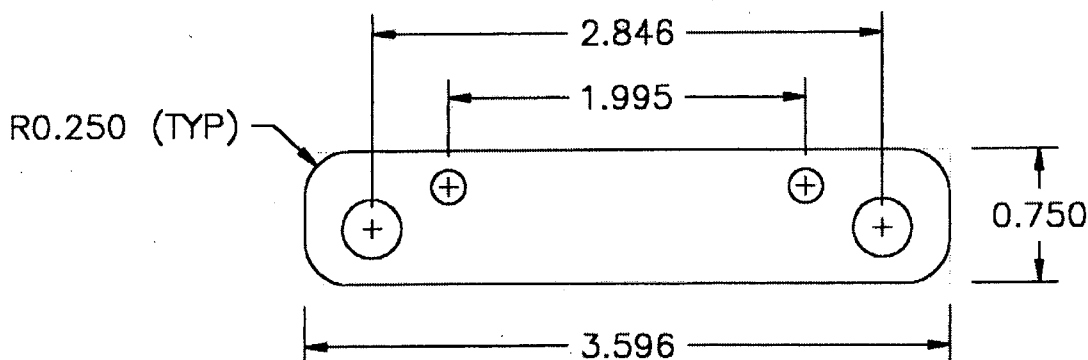
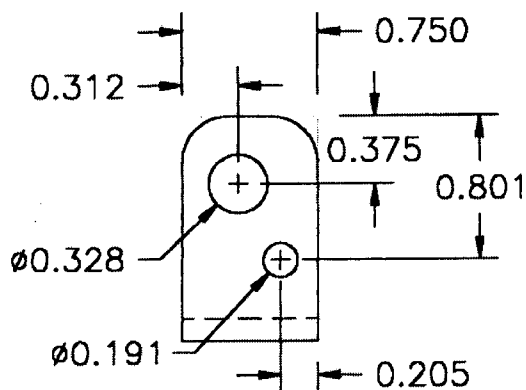
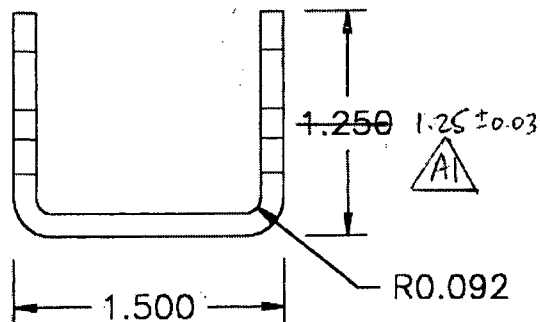
**NOTE:** Date & initial all entries

**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED	APPROVED	D2581	SHEET 1 OF 1
DATE	TITLE	SCALE	
96.06.27	MOUNTING BRACKET	1:1	
AI	CP 04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED  
96/07/23 BW



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 28915

